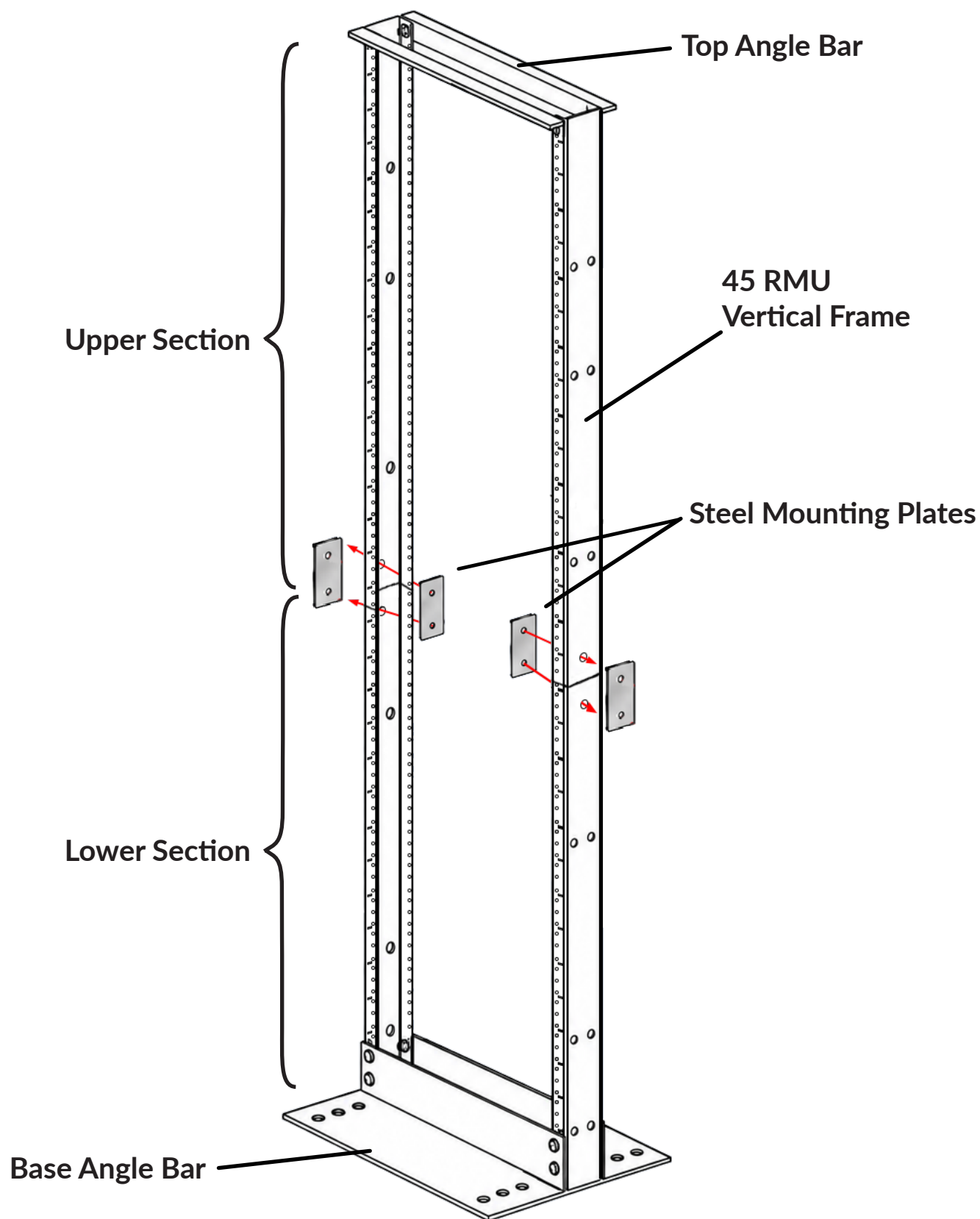


45 RMU OPEN RACK

2 Post Rack Assembly



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This specification sheet is subject to change without notice.



VERTICAL CABLE

Rev. 09/2026

STEP 1 BASE ANGLE BAR ASSEMBLY

Attach the base angle bars (front and rear) to the lower vertical frame sections using the supplied hex socket bolts, plain washers, and hex nuts.

Do not fully tighten the hardware at this stage.

IMPORTANT:

Ensure the rack unit (RU) markings are facing the front of the rack.

STEP 2 VERTICAL FRAME CONNECTION ASSEMBLY

Connect the upper and lower vertical frame sections using the supplied steel mounting plates.

IMPORTANT: Two support brackets are required at each connection — one on the outside of the frame and one on the inside. Position both brackets over the pre-drilled holes at the joint of the upper and lower frame sections.

Align the mounting holes and secure the brackets using the supplied bolts, washers, and nuts. Be sure to install a washer with each bolt.

Use the supplied 5 mm Allen (hex) key to hold and tighten the bolts. To fully secure the connection, use pliers or an adjustable wrench to hold the nut while tightening the bolt with the Allen key.

Tighten all hardware securely while making sure the upper and lower frame sections remain properly aligned.

STEP 3 TOP ANGLE BAR ASSEMBLY

Attach the top angle bars (front and rear) to the upper vertical frame sections using the supplied hex socket bolts, plain washers, and hex nuts.

Verify that all vertical frame sections are properly aligned and the rack is square before fully tightening all hardware.

SAFETY NOTICE

For safe and proper assembly, we recommend two people for this job.

Retain these instructions for future reference.

REQUIRED TOOLS FOR ASSEMBLY

5 mm Hex Key Wrench — Included

Pliers or Adjustable Wrench — Required

